

# DURA-TRANS™ Heat Transfer Paper

DURA-TRANS™ Heat Transfer Papers are designed for the heat transfer of photos and images to T-shirts, sweatshirts, aprons, or other cotton, cotton-blend, or polyester fabric and mouse-pads. For best results, use light colored material with a smooth surface. Choose garments that have a tight weave. This is particularly important when transferring to sweatshirts.

## PRINTING

1. Mirror the image.
2. Load the paper so that the image will appear on the coated side of the paper. DURA-TRANS™ Papers should be fed into the copier or printer with the short dimension first (grain long).
3. DURA-TRANS™ Paper should be fed into the printer one sheet at a time.
4. If your printer has a thickness adjustment level, set it to the plain or standard paper setting.
5. Trim away the unprinted areas of the transfer paper if desired.

## TRANSFERRING Using A Commercial Heat Press

1. Place the transfer face down on the fabric in the desired position. Press: **20 seconds at 375°F using heavy pressure.**
2. Peel the transfer while it is still hot



**LASER, INDIGO,  
DIGITAL OFFSET  
and THERMAL**

Micro-Dry™ Process Printer  
Indigo 1000, 3000 series  
Alps



**WHITE and  
LIGHT COLOR**



**NO HAND IRON**

### WASHING INSTRUCTIONS

Turn garment inside out and wash in cold water using a mild detergent. Do not use bleach. Dry on low heat setting. Do not iron directly on the transferred area.

### STORAGE AND HANDLING OF DURA-TRANS™ HEAT TRANSFER PAPERS

Store DURA-TRANS™ Papers in a cool, dry area and do not remove from carton or poly bag until you are ready to use.

### IMPORTANT

We thoroughly test each of our products on various substrates using different transfer equipment. However, it is impossible for us to duplicate all variables using all substrates and transfer equipment. Therefore, it is essential that you test the paper prior to production using your equipment, methods, and substrate material. Heat presses vary in accuracy. Conduct tests to determine the best time and temperature to use with your equipment. Please keep in mind that the Seller's and Manufacturer's maximum obligation shall be to replace any paper that has proven to be defective. Neither the Seller nor the Manufacturer shall be liable for any injury, direct or consequential, arising out of the use of, or inability to use this paper.

TEMPERATURE 375°  
PRESSURE Heavy  
TIME 20 seconds